

Valves and Solenoid valves Series 4

3/2, 5/2 and 5/3-way CC CO CP Ports G1/8 - G1/4 - G1/2



Series 4 solenoid valves have been designed in the 3/2, 5/2, 5/3 versions and with the following two devices of actuation:

- electropneumatically actuated with mechanical spring return

- electropneumatically actuated and

return with external and internal air pressure supply



Series 4 valves are equipped with a manual override which allows a stable operation and they are particularly suitable for mounting in arduous conditions.

All these valves can be operated by solenoids Series U, G A8 and H8. Moreover, valves with ports G1/2 only can be supplied with solenoids Series A6 (32x32).

Pneumatically actuated valves 3/2 NC become NO when the supply is on connection 3.

GENERAL DATA

| Construction | balanced spool type |
|-----------------------|---|
| Valve functions | 3/2 - 5/2 - 5/3-way CC CO CP |
| Materials | AL body, spool and bases, technopolymer end cover, NBR PU seals |
| Ports | G1/8 - G1/4 - G1/2 |
| Installation | in any position |
| Operating temperature | 0 ÷ 60°C (with dry air at -20°C) |
| Operating pressure | see table |
| Fluid | filtered air, without lubrication. If lubricated air is used, it is recommended to use ISOVG32 oil. Once applied the lubrication should never be interrupted. |

CODING EXAMPLE

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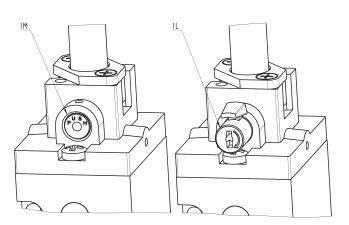
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CONTROL

| 4 | SERIES |
|-----|--|
| 5 | NUMBER OF WAYS - POSITIONS: 3 = 3/2 NC 4 = 3/2 NO 5 = 5/2 6 = 5/3 CC 7 = 5/3 CO |
| 4 | PORTS: 8 = G1/8 4 = G1/4 2C = G1/2 |
| 015 | ACTUATION: 011 = double solenoid (horizontal solenoids) V11 = double solenoid (vertical solenoids) for G1/4 port only 015 = single solenoid, spring return (horizontal solenoids) V15 = single solenoid, pneumatic spring return (vertical solenoid) for G1/4 port only 016 = single solenoid, pneumatic spring return (vertical solenoid) for G1/4 port only 33 = pneumatic pneumatic 34 = pneumatic differential 35 = pneumatic spring |
| 22 | SOLENOID INTERFACE:: 22 = mech. sol. 22 x 22 50 = mech. sol. 32 x 32 - only G1/2 |
| U | SOLENOID MATERIAL: U = PET G = PA A6 = PPS H8 = PA 6 V0 A8 = PPS |
| 7 | SOLENOID DIMENSIONS: 6 = 32 x 32 solo G1/2 7 = 22 x 22 8 = 30 x 30 9 = 22 x 58 |
| 7 | SOLENOID VOLTAGE: see solenoids section on page 2.2.35.01 |
| | TYPE OF MANUAL OVERRIDE: = bistable, standard IL = bistable, lever type (available on demand) IM = monostable (available on demand) |

TYPES OF MANUAL OVERRIDE

Example of solenoid valve with a bistable standard manual override.



Example of solenoid monostable valve (IM) and bistable valve with a lever type manual override (IL). Both versions are available on demand. To order them it is necessary to add IM or IL at the end of the code. Code ex.: 454-015-22-U77IL.

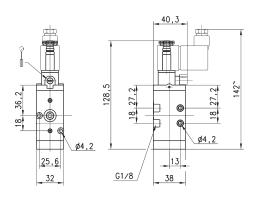
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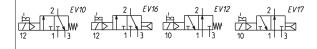


CONTROL

3/2-way solenoid valve G1/8, monostable - Mod. 438... and 448...

These solenoid valves, which have electropneumatic actuation and spring return, are available in the NC (closed) or NO (open) version.



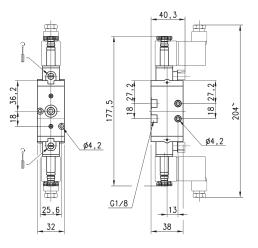


| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) | Symbol |
|------------|----------|--------------------|--------------------------|--------|
| 438-015-22 | 3/2 NC | 650 | 2,5 ÷ 10 | EV10 |
| 438-016-22 | 3/2 NC | 650 | 2,5 ÷ 10 | EV16 |
| 448-015-22 | 3/2 NO | 650 | 2,5 ÷ 10 | EV12 |
| 448-016-22 | 3/2 NO | 650 | 2,5 ÷ 10 | EV17 |

3/2-way solenoid valve G1/8, bistable - Mod. 438-011...



These solenoid valves, which have electropneumatic actuation and return, assume the NC (closed) or NO (open) operating status depending on the last pulse received.



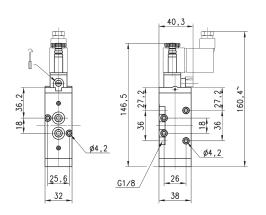
| | 2 | EV14 |
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| 12 | 1 3 | 10 |

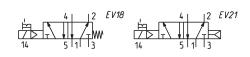
| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) |
|------------|----------|--------------------|--------------------------|
| 438-011-22 | 3/2 | 650 | 2 ÷ 10 |



5/2-way solenoid valves, G1/8, monostable - Mod 458...

These solenoid valves, which have electropneumatic actuation and spring return, are suitable for operating double-acting cylinders.



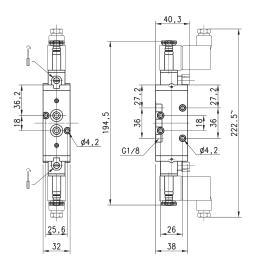


| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) | Symbol |
|------------|----------|--------------------|--------------------------|--------|
| 458-015-22 | 5/2 | 650 | 2,5 ÷ 10 | EV18 |
| 458-016-22 | 5/2 | 650 | 2,5 ÷ 10 | EV21 |

5/2-way solenoid valves, G1/8, bistable - Mod 458-011...

These solenoid valves, with electropneumatic actuation and return, are suitable for operating double-acting cylinders.

EV23



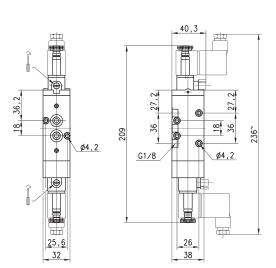
| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) |
|------------|----------|--------------------|--------------------------|
| 458-011-22 | 5/2 | 650 | 2 ÷ 10 |

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CC = Centres Closed CO = Centres Open

5/3-way solenoid valve, G1/8 - Mod. 468-011... and 478-011...



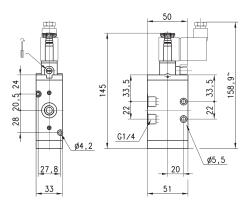




| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) | Symbol |
|------------|----------|--------------------|--------------------------|--------|
| 468-011-22 | 5/3 CC | 600 | 2 ÷ 10 | EV28 |
| 478-011-22 | 5/3 CO | 600 | 2 ÷ 10 | EV32 |

3/2-way solenoid valve, G1/4, monostable Mod. 434 and Mod. 444

These solenoid valves, which have electropneumatic actuation and spring return, are available in the NC (closed) or NO (open) version.



| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) | Symbol |
|------------|----------|--------------------|--------------------------|--------|
| 434-015-22 | 3/2 NC | 1250 | 2 ÷ 10 | EV10 |
| 434-016-22 | 3/2 NC | 1250 | 2 ÷ 10 | EV16 |
| 444-015-22 | 3/2 NO | 1250 | 2 ÷ 10 | EV12 |
| 444-016-22 | 3/2 NO | 1250 | 2 ÷ 10 | EV17 |

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|----|------|--------------------------|--------|----|-------|----|--------|--|
| 12 | 1 3 | 12 | 1 13 | 10 | 11 13 | 10 | 1 13 | |

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CONTROL

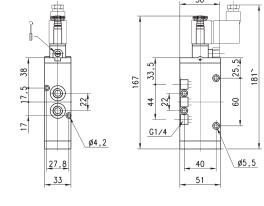
3/2-way solenoid valve, G1/4, bistable - Mod. 434-011... These solenoid valves, which have electropneumatic actuation and return, assume the NC (closed) or 50 NO (open) position depending on the last pulse received. ø4,2 F

| 434-011-22 | 3/2 | 1250 | 2 ÷ 10 |
|------------|----------|--------------------|--------------------------|
| lod. | Function | Flow rate (NI/min) | Operating pressure (bar) |
| | | | |

5/2-way solenoid valve, G1/4, monostable - Mod. 454... These solenoid valves, which have electropneumatic actuation

EV21

and spring return, are suitable for operating double-acting cylinders.



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| | - | | | |
|------------|----------|--------------------|--------------------------|--------|
| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) | Symbol |
| 454-015-22 | 5/2 | 1250 | 2,5 ÷ 10 | EV18 |
| 454-016-22 | 5/2 | 1250 | 2,5 ÷ 10 | EV21 |

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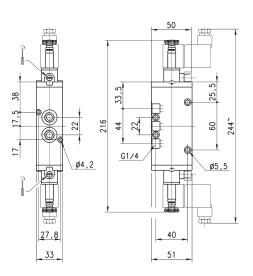
EV 18

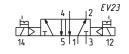
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5/2-way solenoid valve, G1/4, bistable - Mod. 454-011...

These solenoid valves, which have electropneumatic actuation and return, are suitable for operating double-acting cylinders.

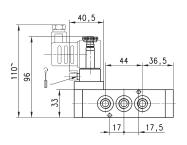


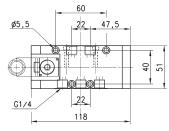


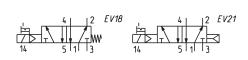
| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) |
|------------|----------|--------------------|--------------------------|
| 454-011-22 | 5/2 | 1250 | 2 ÷ 10 |

5/2-way solenoid valve, G1/4, monostable - Mod. 454-V...

These solenoid valves, which have electropneumatic actuation and spring or pneumatic spring return are suitable for operating double-acting cylinders.



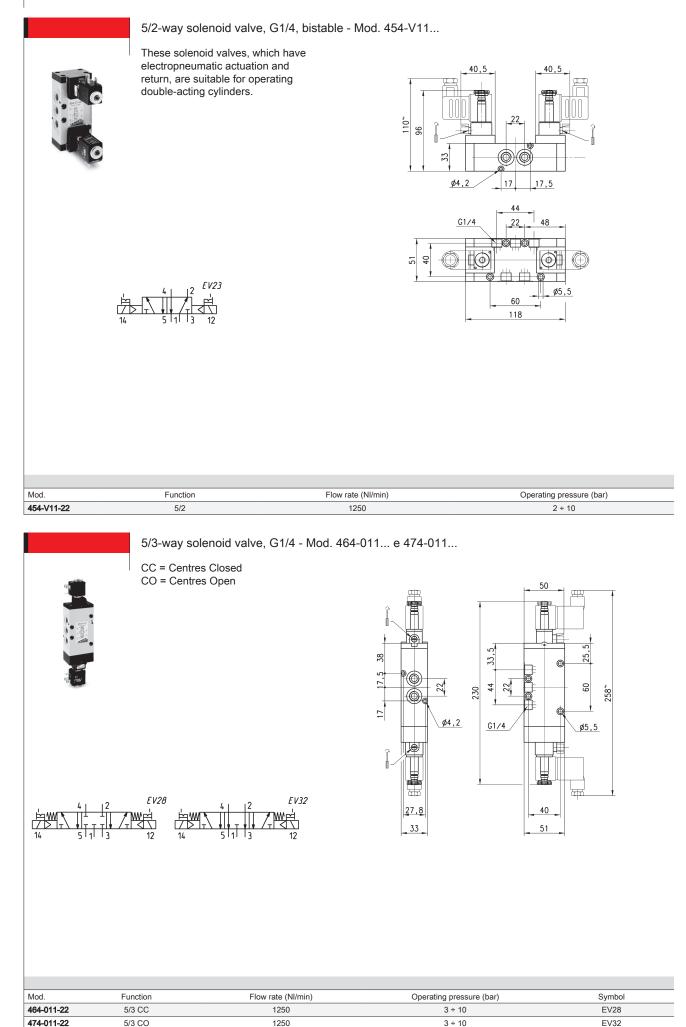




| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) | Symbol |
|------------|----------|--------------------|--------------------------|--------|
| 454-V15-22 | 5/2 | 1250 | 2,5 ÷ 10 | EV18 |
| 454-V16-22 | 5/2 | 1250 | 2,5 ÷ 10 | EV21 |



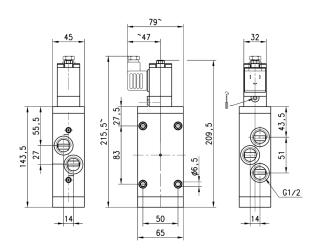
CONTROL

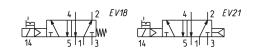


CONTROL

5/2-way solenoid valve, G1/2, monostable - Mod. 452C...

These solenoid valves, which have electropneumatic actuation and spring or pneumatic spring return are suitable for operating doubleacting cylinders.



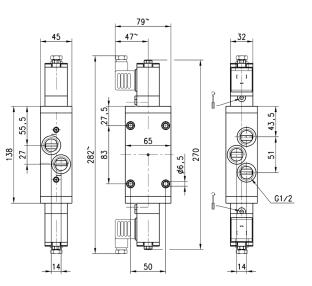


| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) | Symbol |
|-----------------|----------|--------------------|--------------------------|--------|
| 452C-015-50-A6* | 5/2 | 2500 | 2,5 ÷ 10 | EV18 |
| 452C-016-50-A6* | 5/2 | 2500 | 2,5 ÷ 10 | EV21 |

5/2-way solenoid valve, G1/2, bistable - Mod. 452C-011...



These solenoid valves, which have electropneumatic actuation and return, are suitable for operating double-acting cylinders.



| | 4 | 1 | 2 | EV23 |
|----|-----|---|------|------|
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| Mod. | Function | Flow rate (NI/min) | Operating pressure (bar) |
|-----------------|----------|--------------------|--------------------------|
| 452C-011-50-A6* | 5/2 | 2500 | 2 ÷ 10 |

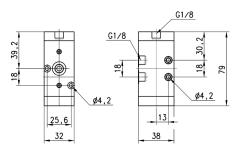
CATALOGUE > Release 8.5

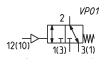


CONTROL

3/2-way valve, G1/8 port, monostable



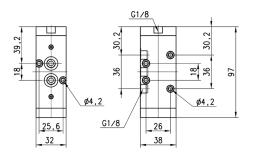




| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|
| 438-35 | in-line/on manifold | 3/2 NC | 700 | 2,5 | 0 ÷ 10 |
| | | | | | |



5/2-way valve, G1/8 port, monostable

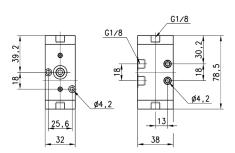


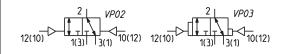
| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|
| 458-35 | in-line/on manifold | 5/2 | 700 | 2,5 | 0 ÷ 10 |

CONTROL

3/2-way valve, G1/8 port, bistable

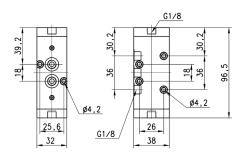






| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) | Symbol |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|--------|
| 438-33 | in-line/on manifold | 3/2 | 700 | 2 | 0 ÷ 10 | VP02 |
| 438-34 | in-line/on manifold | 3/2 | 700 | 2 | 0 ÷ 10 | VP03 |

5/2-way valve, G1/8 port, bistable



| 4 2 VP06 | 4 2 ^{VP05} |
|-------------|-------------------------|
| | |

| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) | Symbol |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|--------|
| 458-33 | in-line/on manifold | 5/2 | 700 | 2 | 0 ÷ 10 | VP06 |
| 458-34 | in-line/on manifold | 5/2 | 700 | 2 | 0 ÷ 10 | VP05 |

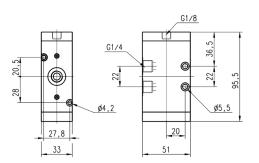
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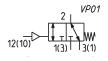


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3/2-way valve, G1/4 port, monostable







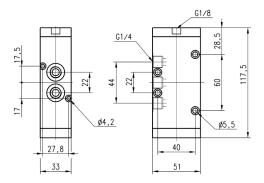
| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|
| 434-35 | in-line/on manifold | 3/2 NC | 1250 | 2,5 | 0 ÷ 10 |



5/2-way valve, G1/4 port, monostable

2 VP04

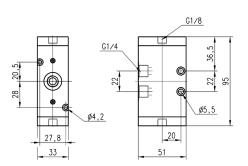
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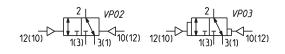


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3/2-way valve, G1/4 port, bistable







| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) | Symbol |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|--------|
| 434-33 | in-line/on manifold | 3/2 NC | 1250 | 2 | 0 ÷ 10 | VP02 |
| 434-34 | in-line/on manifold | 3/2 NC | 1250 | 2 | 0 ÷ 10 | VP03 |

2 VP06

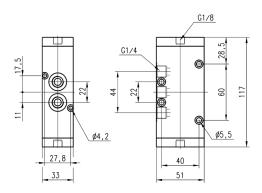
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5/2-way valve, G1/4 port, bistable

VP05

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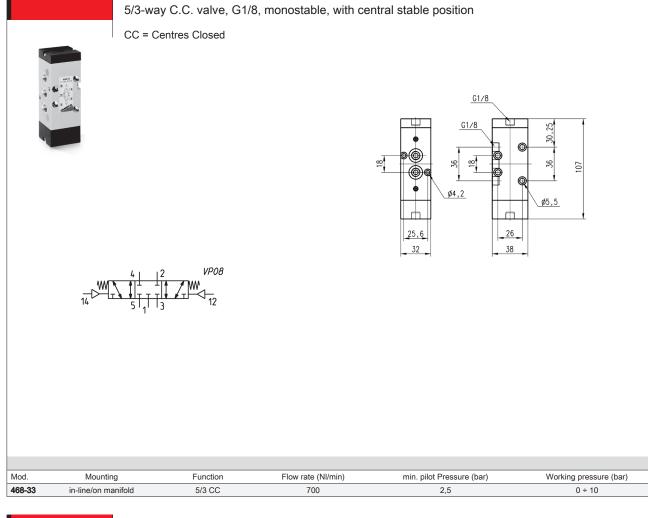


| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) | Symbol |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|--------|
| 454-33 | in-line/on manifold | 5/2 | 1250 | 2 | 0 ÷ 10 | VP06 |
| 454-34 | in-line/on manifold | 5/2 | 1250 | 2 | 0 ÷ 10 | VP05 |
| | | | | | | |

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CONTROL





VP09

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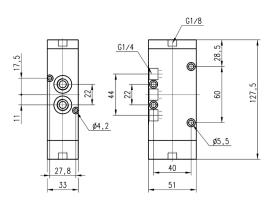
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CC = Centres Closed CO = Centres Open



| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) | Symbol |
|--------|---------------------|----------|--------------------|---------------------------|------------------------|--------|
| 464-33 | in-line/on manifold | 5/3 CC | 1250 | 2,5 | 0 ÷ 10 | VP08 |
| 404-33 | In-Inte/on manifold | 5/5 00 | 1250 | 2,5 | 0 10 | 11 00 |

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VP08

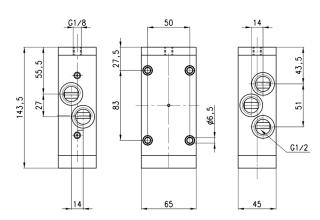
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5/2-way valve, G1/2 port, monostable

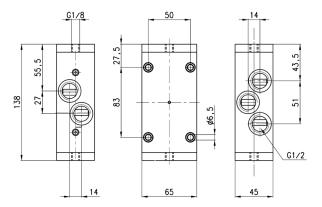






| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) |
|---------|----------|----------|--------------------|---------------------------|------------------------|
| 452C-35 | in-line | 5/2 | 2500 | 2,5 | 0 ÷ 10 |

5/2-way valve, G1/2 port, bistable



| 4 2 ^{VP06} | 4 2 ^{VP05} |
|------------------------|-------------------------|
| | |

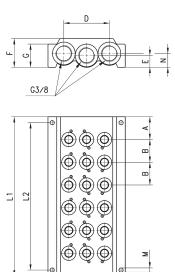
| Mod. | Mounting | Function | Flow rate (NI/min) | min. pilot Pressure (bar) | Working pressure (bar) | Symbol |
|---------|----------|----------|--------------------|---------------------------|------------------------|--------|
| 452C-33 | in-line | 5/2 | 2500 | 2 | 0 ÷ 10 | VP06 |
| 452C-34 | in-line | 5/2 | 2500 | 2 | 0 ÷ 10 | VP05 |



Manifold base with common exhausts

For valves Series 4, G1/8 (3/2, 5/2 or 5/3-way) The following is supplied with:

- 1x manifold
- 1x pair of fixing screws for valve position
- 1x interface seal for valve positions
- 2x guides for valve position



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CONTROL

| DIMENSIC | NS | | | | | | | | | | | |
|----------|----|----|------|----|----|----|------|----|-----|-----|-----|----|
| Mod. | А | В | С | D | Е | F | G | Н | L1 | L2 | М | Ν |
| CNVL-42 | 28 | 33 | 69,5 | 46 | 12 | 29 | 23,5 | 78 | 89 | 77 | 4,3 | 14 |
| CNVL-43 | 28 | 33 | 69,5 | 46 | 12 | 29 | 23,5 | 78 | 122 | 110 | 4,3 | 14 |
| CNVL-44 | 28 | 33 | 69,5 | 46 | 12 | 29 | 23,5 | 78 | 155 | 143 | 4,3 | 14 |
| CNVL-45 | 28 | 33 | 69,5 | 46 | 12 | 29 | 23,5 | 78 | 188 | 176 | 4,3 | 14 |
| CNVL-46 | 28 | 33 | 69,5 | 46 | 12 | 29 | 23,5 | 78 | 221 | 209 | 4,3 | 14 |

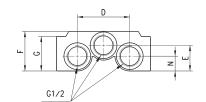


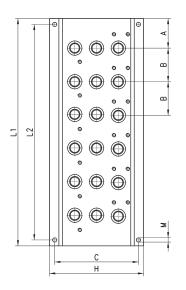
Manifold base with common exhausts

For valves Series 4, G1/4 (3/2, 5/2 or 5/3-way) The following is supplied :

1x manifold

- 1x pair of fixing screws for valve position
- 1x interface seal for valve positions
- 2x guides for valve position



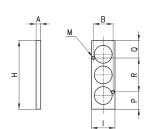


| DIMENSIO | NS | | | | | | | | | | | |
|----------|----|----|------|----|----|----|----|----|-----|-----|-----|----|
| Mod. | А | В | С | D | Е | F | G | Н | L1 | L2 | М | Ν |
| CNVL-52 | 30 | 34 | 84,5 | 53 | 26 | 40 | 35 | 95 | 94 | 82 | 4,3 | 15 |
| CNVL-53 | 30 | 34 | 84,5 | 53 | 26 | 40 | 35 | 95 | 128 | 116 | 4,3 | 15 |
| CNVL-54 | 30 | 34 | 84,5 | 53 | 26 | 40 | 35 | 95 | 162 | 150 | 4,3 | 15 |
| CNVL-55 | 30 | 34 | 84,5 | 53 | 26 | 40 | 35 | 95 | 196 | 184 | 4,3 | 15 |
| CNVL-56 | 30 | 34 | 84,5 | 53 | 26 | 40 | 35 | 95 | 230 | 218 | 4,3 | 15 |

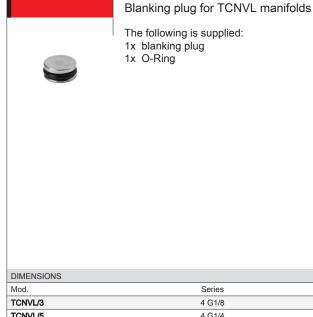


Blanking plate for CNVL manifolds

The plate closes the positions that are not used. The following is supplied: 2x fixing screws 3x O-Rings



| DIMENSI | ONS | | | | | | | | |
|---------|----------------|---|------|----|------|-----|-----|-----|----|
| Mod. | | А | В | Н | I | Μ | Р | Q | R |
| CNVL/2 | (series 4-1/8) | 5 | 25,6 | 52 | 32 | 4,2 | 17 | 17 | 18 |
| CNVL/3 | (series 4-1/4) | 5 | 27,8 | 70 | 32,5 | 4,2 | 7,5 | 3,5 | 59 |



| DIMENSIONS | | |
|------------|--------|--|
| Mod. | Series | |
| TCNVL/3 | 4 G1/8 | |
| TCNVL/5 | 4 G1/4 | |
| | | |